



Technical Data

Aluminium Bottles

Aluminium, monobloc
With thread or bead

Material

- Aluminium 99,5
- Alloy Neucan 3.1
- Recycled material (real PCR/Standard PCR)

Manufacturing Process

- Impact extruded without seam, with subsequent necking

Internal Coating

- Internal lacquer applied in two layers and adapted to filling product
- Powder coating, solvent free
- Partial lacquering

Decoration

- Brushed finish
- Outside lacquer: clear, white or coloured
- Special-effect-lacquer: flitter and pearlescent
- Dry-Offset printing up to 8 colours
- Printed with natural inks
- Clear outside varnish, gloss and mat and special-effect-lacquers
- Over varnish water based and standard

Dimensions and Finish

- Round and Flat shoulder
- Thread 24/410 and 28/410
- Special thread
- Bead





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Aluminium Bottles

TUBEX-Standard Sizes
With thread or bead

Brimfull capacity (ml)	Dimension (mm)			
	Diameter	Height	Shoulder	Thread
75	35	115	Round	24/410
	45	92	Round	24/410
100	45	108	Round	24/410
	45	95	Flat	24/410
125	45	110	Round	24/410
150	45	140	Round	24/410
	45	128	Flat	24/410
	50	122	Round	24/410 and 28/410
	53	105	Round	28/410
	53	105	Flat	28/410
200	45	160	Flat	24/410
	45	168	Round	24/410
	50	150	Round	24/410 and 28/410
	53	125	Flat	28/410
250	50	175	Round	28/410
	53	150	Flat	28/410
400	66	178	Round	28/410
500	66	218	Round	28/410